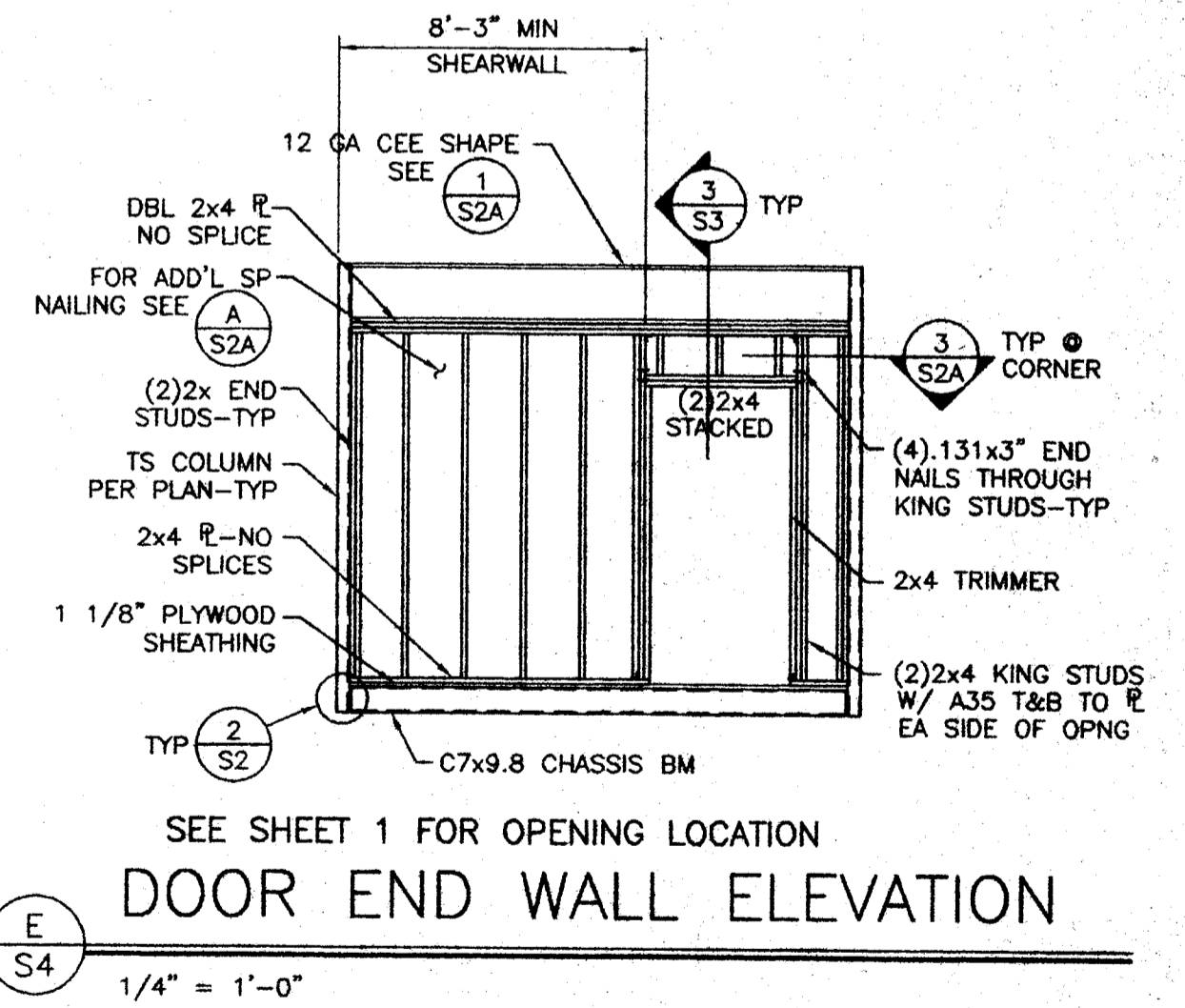
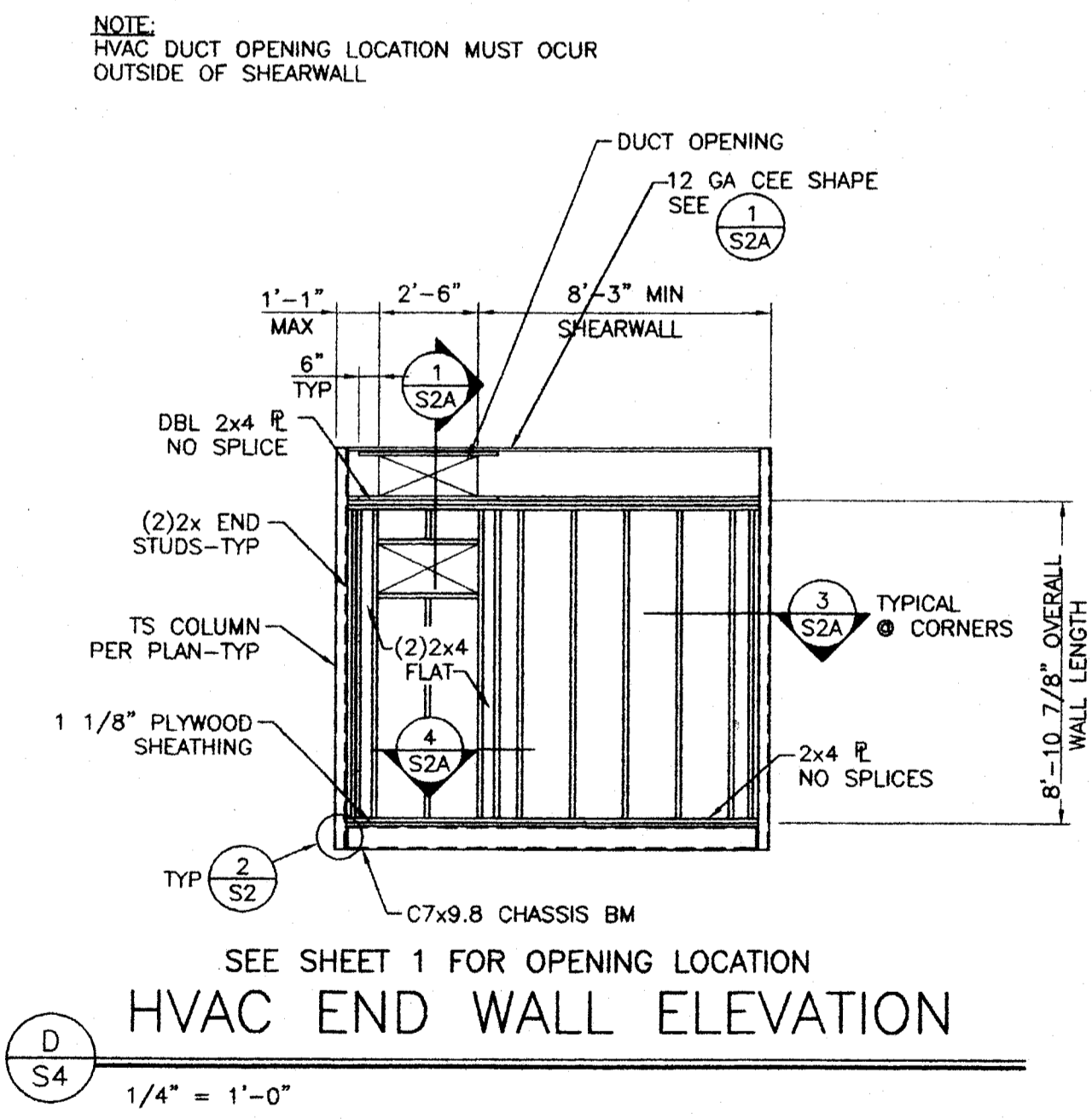
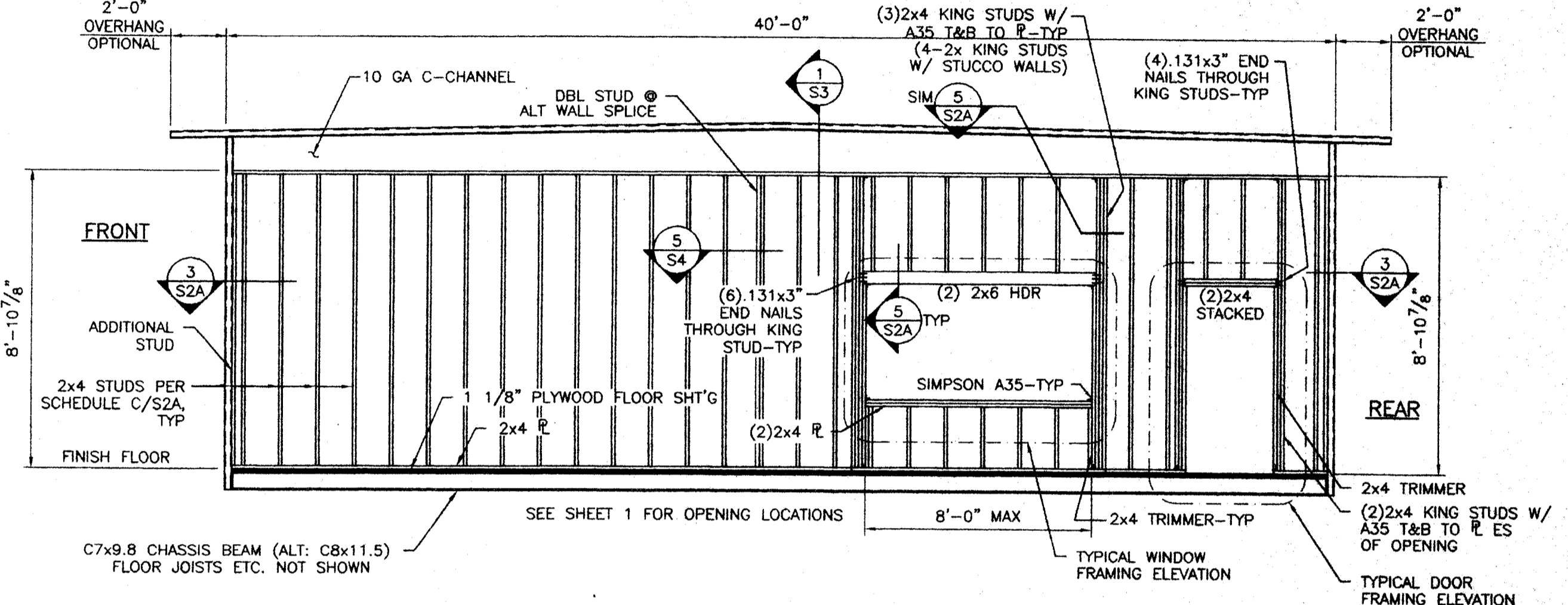
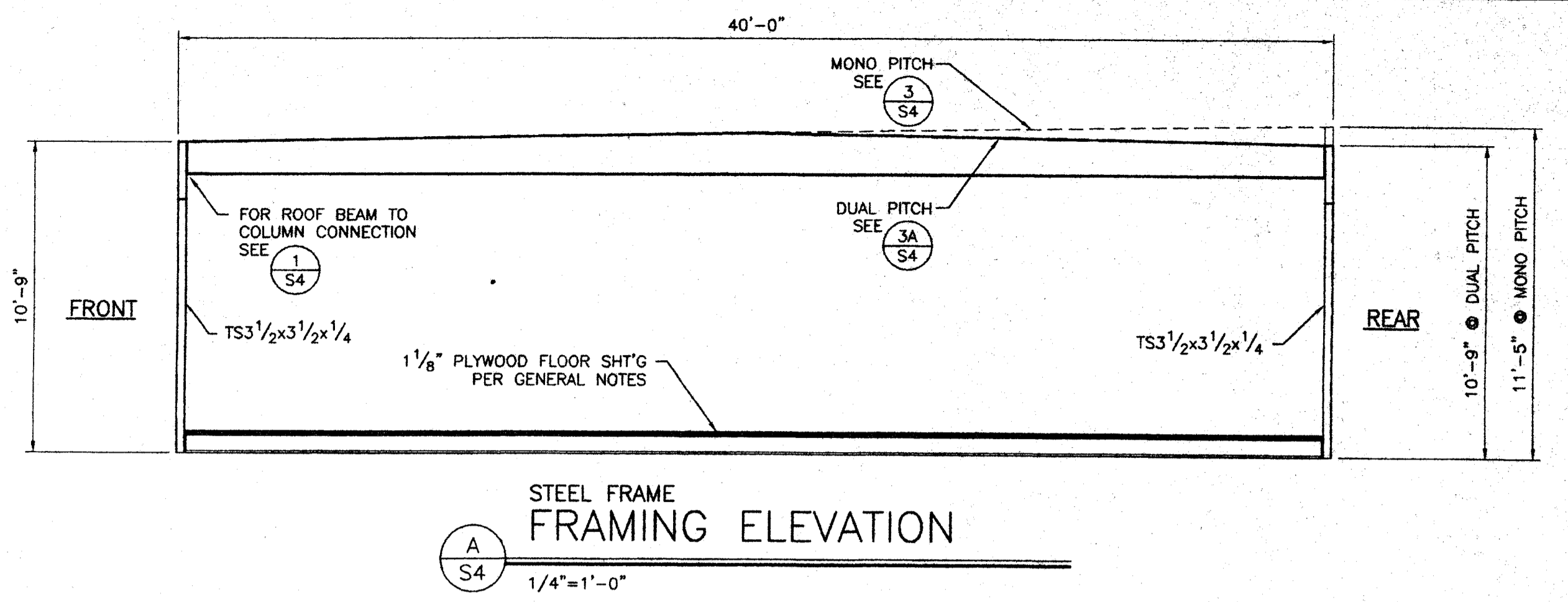
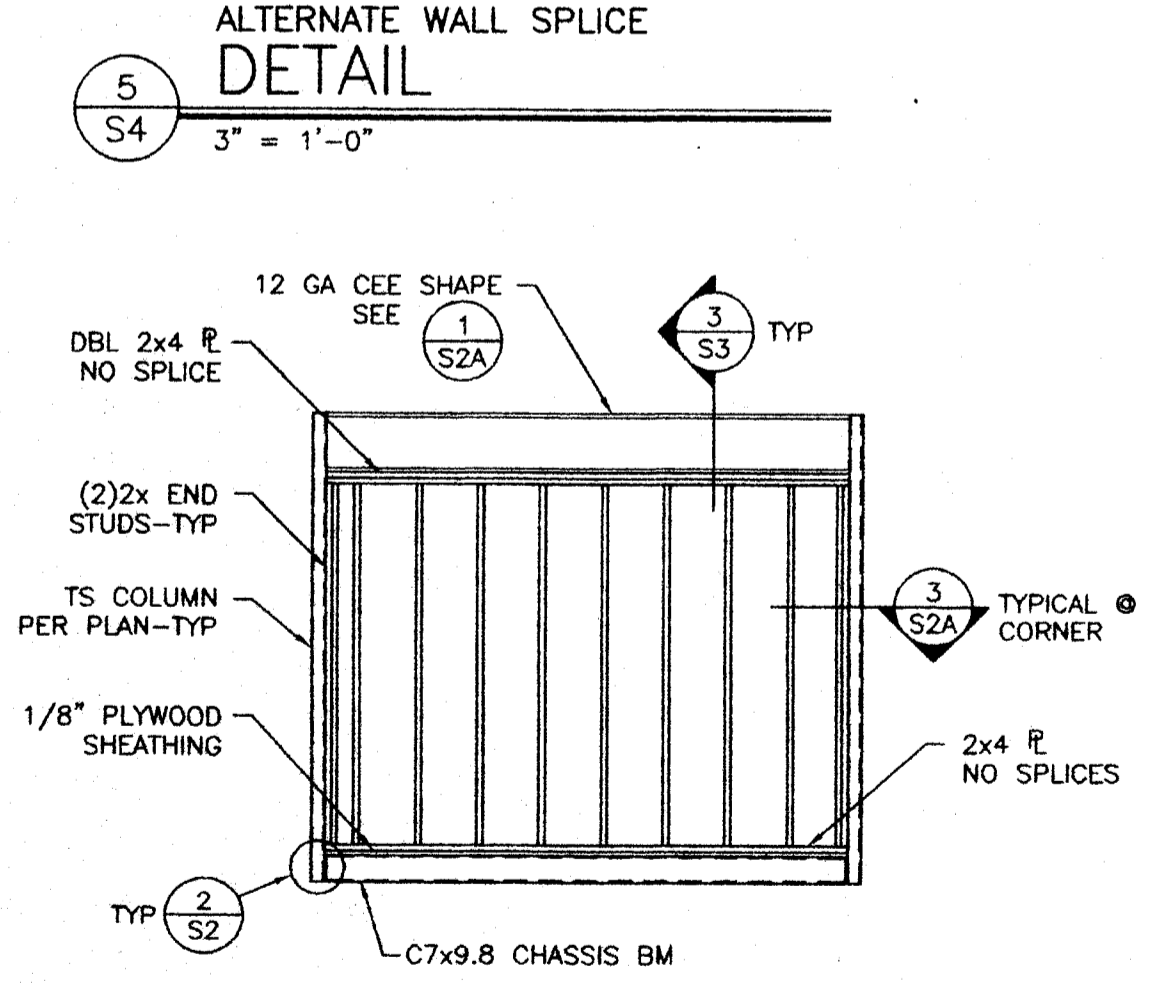
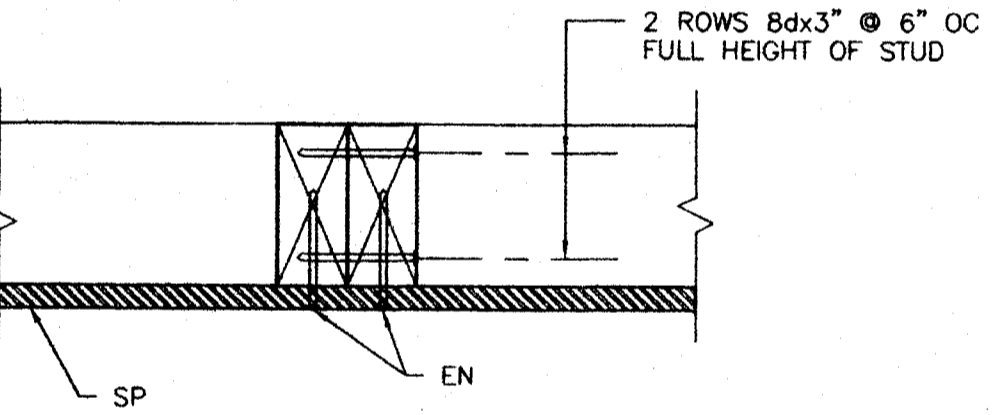
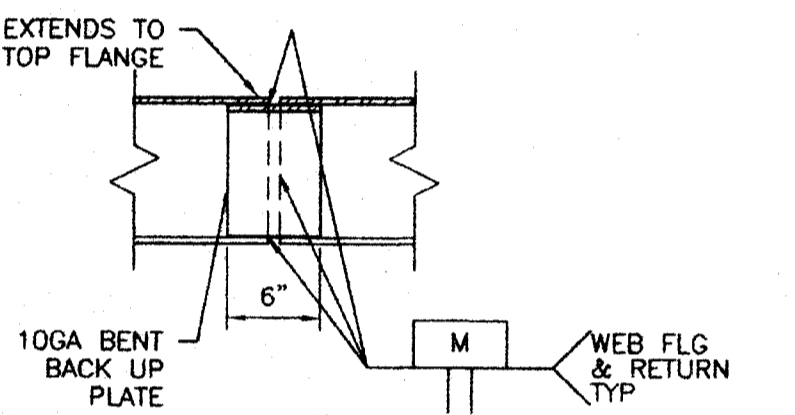
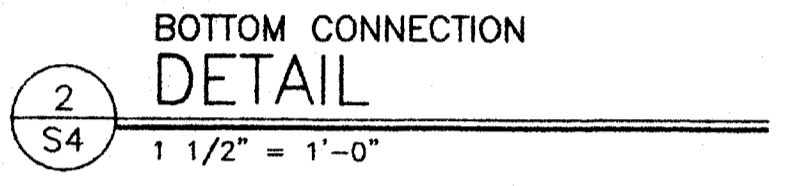
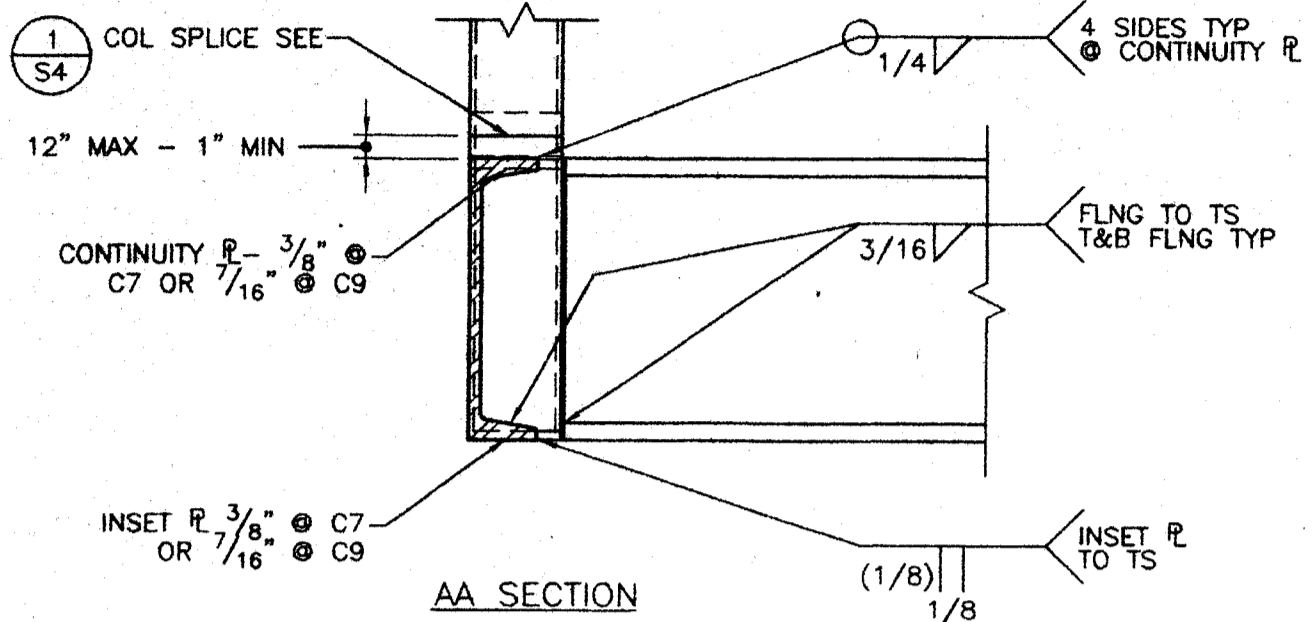
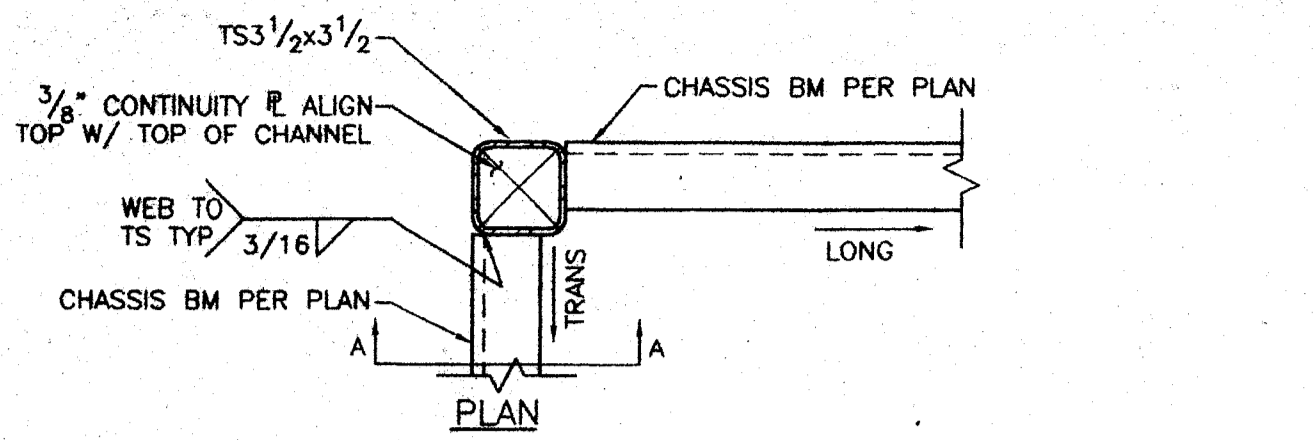
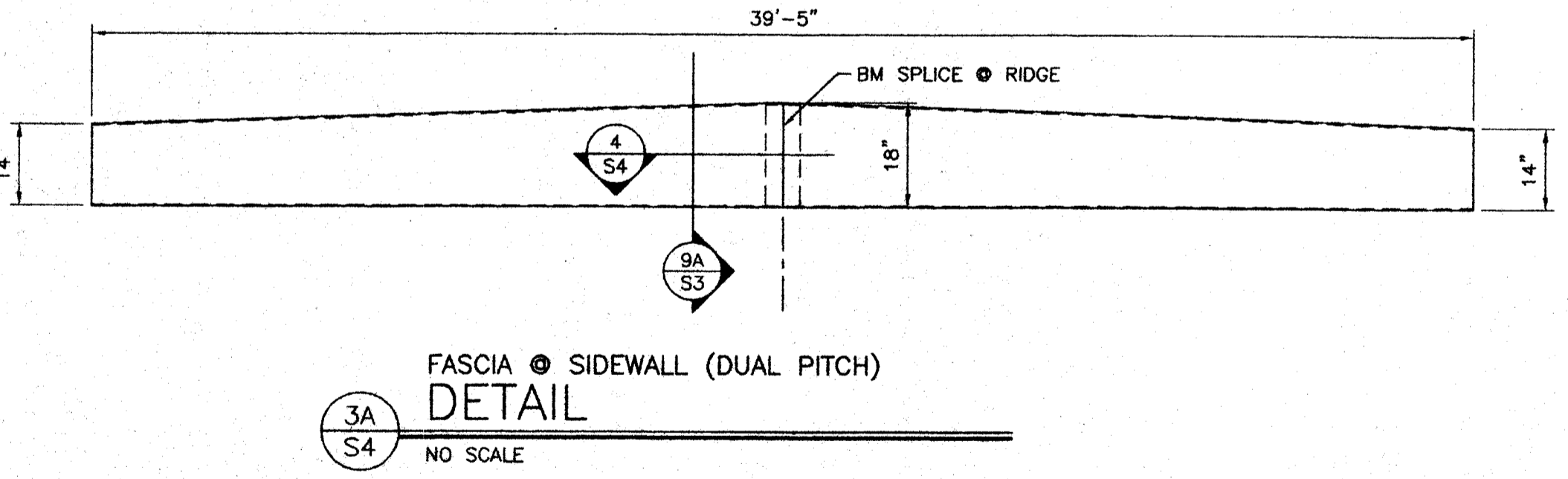
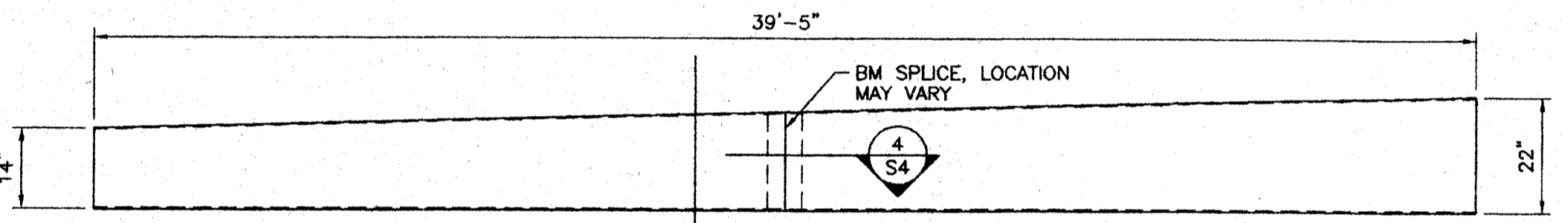
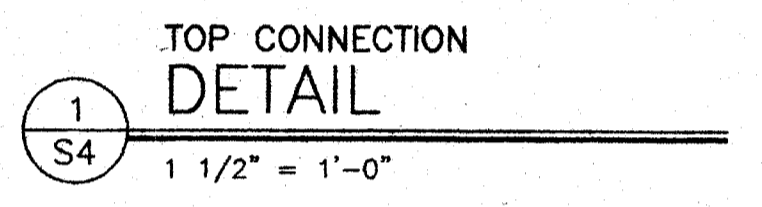
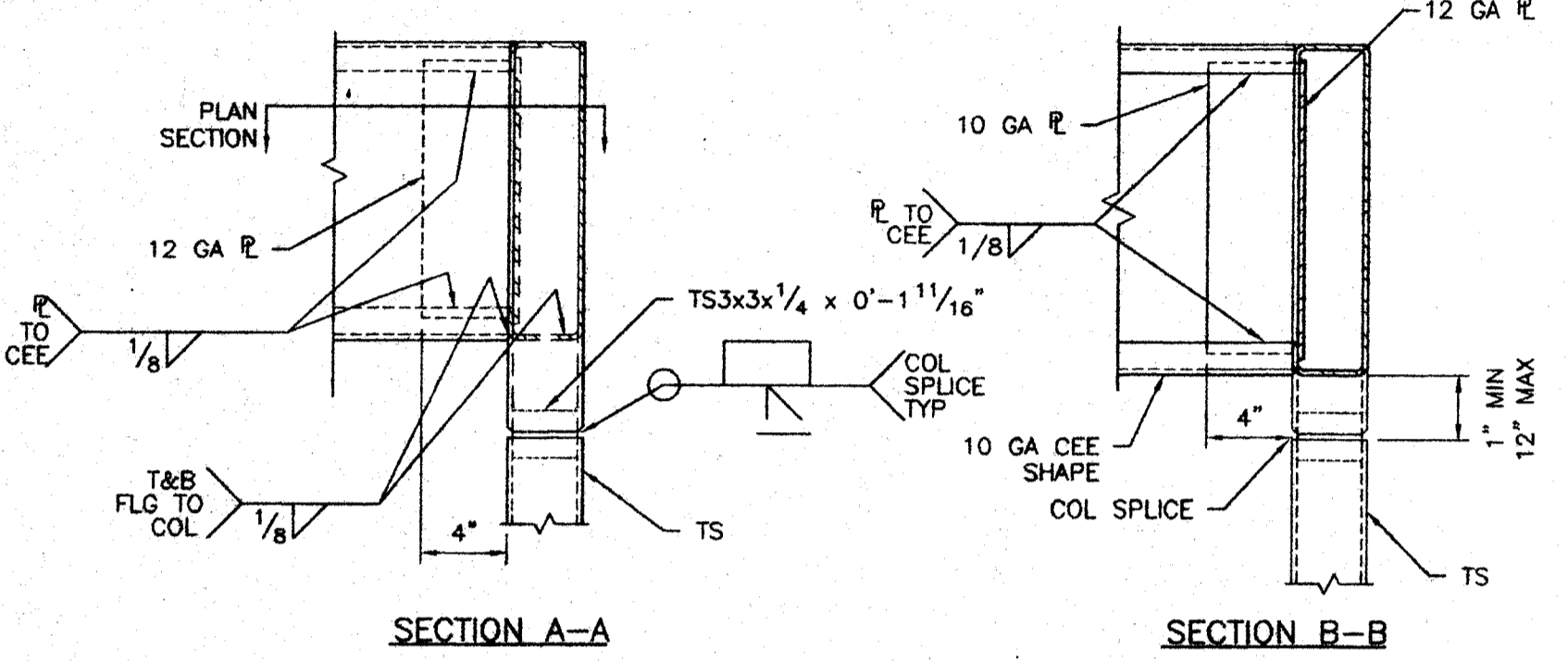


THE WELDING PROCEDURE QUALIFICATION TEST RECORD AND WELDING PROCEDURE SPECIFICATION FOR THIS WELD SHALL BE PREPARED IN ACCORDANCE WITH AWS D.1-B9 AND SUBMITTED TO THE STRUCTURAL ENGINEER FOR REVIEW AND SUBMITTAL TO THE DSA. TYPICAL DETAILS 1/S4, 2/S4 AND 3A/S4. ALL WELDS USED IN PRIMARY MEMBERS AND CONNECTIONS IN THE LATERAL FORCE-RESISTING SYSTEMS SHALL BE MADE WITH A FILLER METAL THAT HAS A MINIMUM CHARPY V-NOTCH TOUGHNESS OF 20 FT-LBS AT MINUS 20 DEGREES F, AS DETERMINED BY AWS CLASSIFICATION OR MANUFACTURER CERTIFICATION.



12 x 40 RESTROOM



CUSTOMER: _____
 WALL FRAMING ELEVATIONS AND FRAME DETAILS

DATE: 5/30/03
 SCALE: AS NOTED
 DRAWN BY: REM
 DESIGNED BY: MDB
 CHECKED BY: KAL
 SERIAL NO. _____

REVISIONS					
NO	DATE	DESCRIPTION	NO	DATE	DESCRIPTION

PROJECT No. 02156-16
 SHEET No. S4

IDENTIFICATION STAMP
 DIV. OF THE STATE ARCHITECT
 APPROX. 107512
 AC: FLS
 DATE: JAN 2 2004
 IDENTIFICATION STAMP
 DIV. OF THE STATE ARCHITECT
 OFFICE OF REGULATION SERVICES
 APPLICATION NO. 02-104931
 AC: FLS
 DATE: OCT 22 2003

P:\02156-16\ACAD\STRUS4.dwg, Time: Jun 03 2003 03:03pm, Login: Lawrence, J DimScale: 48 LTScale: 24